

**SOUTH DAKOTA SCHOOL OF MINES AND TECHNOLOGY**  
**DEPARTMENT OF METALLURGICAL AND MATERIALS ENGINEERING**

Met 426/526

Final Exam

5/2/11

**Reference all Equations, Tables, and Figures, page numbers, etcetera used in your work.**

1. Show how to compute the FeO/Fe<sub>3</sub>O<sub>4</sub> line on the Fe-O-C Diagram.
2. What reaction controls the oxygen potential in
  - a) the BF?
  - b) Steelmaking processes?
3. Verify the numbers in Eq. (2.4.9) in Table 2.9 given for ppm hydrogen dissolved in molten Fe as a function of pressure. Note: 1 ppm = 10<sup>-4</sup> %.
4. Approximately how long would it take to reduce an Fe<sub>3</sub>O<sub>4</sub> pellet in H<sub>2</sub> at 800 °C if the pellet diameter is
  - a) 1.5 cm?
  - b) 4.5 cm?
5. Calculate the [%O] in a steel heat at 1550 °C in equilibrium with a slag that contains equal molar amounts of CaO and SiO<sub>2</sub> and 20 mole percent FeO.
6. A BF is operating at P<sub>CO</sub> = 0.5 atm, 1500 °C and a slag of composition CaO = 45%, MgO = 15%, and SiO<sub>2</sub> = 40%. What is the
  - a) [%Si]/(%SiO<sub>2</sub>)?
  - b) [%Mn]/(%MnO)?
7. What are the major reactions that control the deposition of C at the steel surface during carburization?
8. A 100 ton steel melt at 1600°C containing 0.5 wt% C in equilibrium with CO at 0.8 atm needs to be deoxidized to remove 99 % of the dissolved oxygen.
  - a) What vacuum (pressure in atmospheres) must be reached in a vacuum degasser?
  - b) What volume (in liters, STP) of argon is needed?
9. A V/V<sub>2</sub>O<sub>3</sub> reference electrode is to be used to measure the oxygen potential of molten steel heats. Describe how to construct a plot of cell potential vs. [wt %O] at 1600 °C.
10. A 100 Ton steel melt at 1600 C is covered by a slag containing 12 wt% FeO. If the steel heat contains 10 wt% Cr, what percentage of the total Cr is in the slag? There are 10 tons of slag.